

Forces on a safety relief valve during discharging
acc. to Sempell catalogue K27E
ONE-PHASE AND TWO-PHASE FLOW

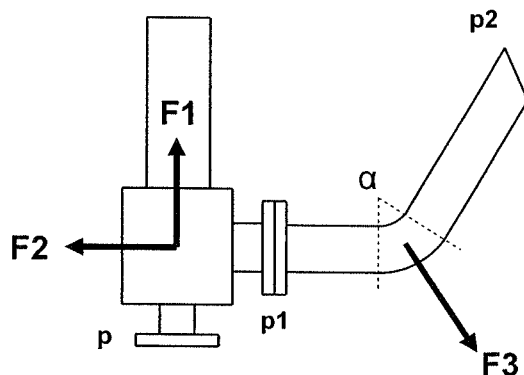
Project:	Keltan ACE
Item:	PSV 3C23
Project number:	31491.02
Drawing number:	
Made by:	Heinz Jansen
Issue number:	-
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Page:	

INPUT DATA

Setpressure	p	=	4	barg		484000 N/m ²
Accumulation	Acc	=	21	%		
Back(over-)pressure at end of outlet pipe	p2	=	1,15	barg	=	115000 N/m ² } GEGEVENS
Pressure drop over outlet pipe	Δp_2	=	0,45	bar	=	45000 N/m ² } PROCESS
Diameter inlet pipe	De	=	80	mm		
Diameter outlet pipe	Da	=	100	mm		
Smallest flow area	A0	=	1452	mm ²	=	0,001452 m ²
Angle of the outlet elbow	α	=	90	°		
Dynamic shock factor	s	=	2,0	-		
— gas/vapour phase						
Discharge capacity (0 = liquid flow)	Qmeg	=	7385	kg/h	=	2,051 kg/s
Density (0 if unknown)	ρ_g	=	0	kg/m ³		
Relief temperature	T	=	130	°C	=	403,15 K
Compressibility factor	Z	=	0,87	-		
Molar mass	M	=	86	kg/kmol		
— liquid phase						
Discharge capacity (0 = gas flow)	Qmel	=	0	kg/h	=	0,000 kg/s
Density	ρ_l	=	0	kg/m ³		

INTERMEDIATE RESULTS

Cross-sectional area inlet pipe	Ae	=	5027	mm ²	=	0,005027 m ²
Cross-sectional area outlet pipe	Aa	=	7854	mm ²	=	0,007854 m ²
Absolute backpressure at end of outlet pipe	p2'	=	216325	N/m ²	=	2,163 bara
Absolute pressure at valve inlet	p'	=	585325	N/m ²	=	5,853 bara
Absolute pressure at valve outlet	p1'	=	261325	N/m ²	=	2,613 bara
Overpressure at valve outlet	p1	=	160000	N/m ²	=	1,600 barg
Gas velocity at orifice	we-g	=	94,08	m/s		
Gas velocity at valve outlet (non-critical)	wa-g	=	38,96	m/s		
Density of the gas at valve outlet	ρ_g	=	6,70	kg/m ³		
Liquid velocity at valve inlet	we-l	=	0,00	m/s		
Liquid velocity at valve outlet	wa-l	=	0,00	m/s		
Actual 2-phase fluid velocity at valve outlet	waa	=	38,96	m/s		
Force in bend due to gas flow impulse	F3b-g	=	79,91	N		
Force in bend due to liquid flow impulse	F3b-l	=	0,00	N		



FINAL RESULTS

		first shock	stationary	
Force at valve inlet	F1	= 386	193	N
Force at valve outlet	F2	= 2673	0	N
Force in outlet elbow	F3	= 226	113	N